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The invention relates to the alloy activation, in particular to a process for activation of tungsten-free hard alloy surface for low-temperature brazing.

The process, according to the invention, includes the electrochemical activation of the alloy surface with an electrolyte containing, g/l:

NaCl 100.0...250.0

AlCl₃ 0.5...5.0,

at the electric current density of 10...120 A/dm² and the temperature of 20...25°C.

Claims: 1